

FACSIMILE EQUIPMENT SERVICE MANUAL

MODEL: FAX-270MC/290MC/520DT/520MC

MFC370MC/390MC

NOTE

This Service Manual presents specifications, theory of operation, and maintenance information which pertain exclusively to the FAX-270MC/290MC/520DT/520MC/MFC370MC/390MC. For additional descriptions common to both FAX-270MC/290MC/520DT/520MC/MFC370MC/390MC and FAX170/190/510/HOME FAX, please refer to the FAX170/190/510/HOME FAX Service Manual.

CHAPTER I. GENERAL DESCRIPTION

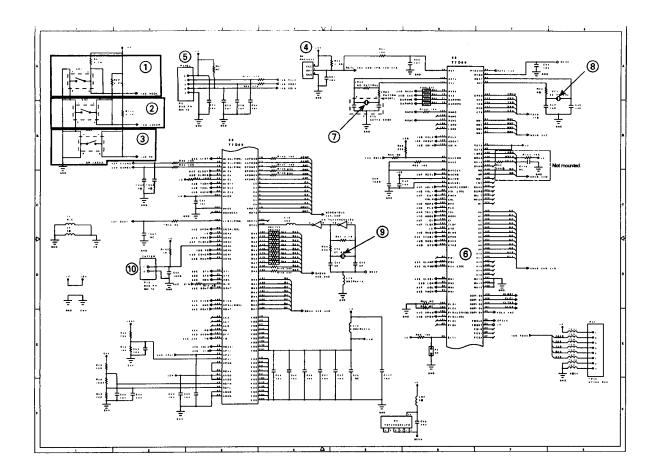
2. SPECIFICATIONS

Model	FAX-270MC/290MC	MFC370MC	MFC390MC		
Color	Black (1395)	White (1138)	White (1138)		
Modem Speed	14400 bps				
Coding Method	MH				
Transmission Speed	9 sec.				
CCITT Group	G3				
Input/Output Width	Max. 216/216 mm				
Hold Key	Yes				
Automatic Cutter	Yes				
ADF Capacity	10 pages				
Anti-curl System	Yes				
Roll Paper Size (Standard thermal/Therma PLUS)	98' (1" Core)				
LCD Size	16 x 1				
On-screen Programming	Yes				
Memory Capacity	512 KB				
Super Fine	Yes				
Smoothing	Yes				
Gray Scale (levels)	64 by Dithered Method				
One-touch Dialing	5 locations				
Speed Dialing	50				
Telephone Index	Yes				
Super Telephone Index	No				
Speaker Phone	Yes				
Fax/Tel Switch	Yes				
TAD Interface	Yes				
Enlargement/Reduction	No	Same as left	Same as left		
Enhanced Remote Activation	Yes				
Distinctive Ringing (FAX Ability)	Yes				
Next-fax Reservation	Yes		į		
Help	Yes, Simple				
Caller ID (Caller Display)	Yes				
Automatic Redialing	Yes				
Auto Reduction	No				
Multi-resolution Transmission	Yes				
Polling	Yes (No secure polling)				
Delayed Transmission	Yes, 3 timers				
Delayed Polling	Yes				
Coverpage	Yes				
Call Reservation	Yes				
Call-back Message	Yes				
Activity Report	Yes				
Auto CNG Detection (New)	Yes				
Transmission Verification Report	Yes				
ECM	Yes				
Broadcasting	Yes				
Quick Scanning	Yes				
Out-of-paper Reception	Yes, 20 pages				
Multi Copy	Yes				
Multi Transmission	No				
PCI (Missing link)	Yes	Yes, Included	Yes, Included w/OCR		
Confidential Mailbox	No				
Fax Forwarding	Yes				
Fax-on-demand Fax Retrieval	No Vos				
ICM Recording Time	Yes 15 minutes				
Memo/2-way Recording	Yes				
Page Memory	Yes, 20 pages				
Paging	Yes	Same as left	Same as left		
Personal Fax Mail box (5)	Yes				
Personal Voice Mail Box (5)	Yes				
Remote Control	Yes				
TAD Type	DSP type				
Toll Saver	Yes Yes		1		

Model Color	FAX-520DT/520MC
	Black (1395)/White (1397)
Modem Speed	14400 bps
Coding Method	MH
Transmission Speed	9 sec.
CCITT Group	G3
Input/Output Width	Max. 216/216
Hold Key	Yes
Automatic Cutter	
	Yes
ADF Capacity	10 pages
Anti-curl System	Yes
Roll Paper Size (Standard thermal/Therma PLUS)	30 m (1" Core)
LCD Size	16 x 1
On-screen Programming	Yes
Memory Capacity	512 KB
Super Fine	Yes
Smoothing	Yes
Gray Scale (levels)	64 by Dithered Method
One-touch Dialing	5
Speed Dialing	50 locations
Telephone Index	Yes
Super Telephone Index	Yes, 50 locations
Speaker Phone	Yes (only for FAX-520MC)
Fax/Tel Switch	Yes
TAD Interface	Yes
Enlargement/Reduction	No
Enhanced Remote Activation	Yes
Distinctive Ringing (FaxAbility)	Yes (only for FAX-520MC)
Next-fax Reservation	Yes
Help	Yes, Simple
Caller ID (Caller Display)	Yes for UK/NLD/SWE/NZ
Automatic Redialing	Yes
Auto Reduction	No
Multi-resolution Transmission	Yes
Polling	Yes (w/ secure polling)
Delayed Transmission	Yes, 3 timers
Delayed Polling	Yes
Coverpage	Yes
Call Reservation	Yes
Call-back Message	Yes
Activity Report	Yes
Auto CNG Detection (New)	Yes
Transmission Verification Report	Yes
ECM	Yes
Broadcasting	Yes
Quick Scanning	Yes
Out-of-paper Reception	Yes, 20 pages
Multi Copy	Yes
Multi Transmission	No
PCI (Missing link)	Yes
Confidential Mailbox	No
Power Failure Dialing	Yes for UK/BEL
Fax Forwarding	Yes
Fax-on-demand	No Yes
Fax Retrieval	
ICM Recording Time	15 minutes
Manage 10 man Danas and a sa	Yes 20 pages
Memo/2-way Recording	Yes, 20 pages
Memo/2-way Recording Page Memory	Van
Memo/2-way Recording Page Memory Paging	Yes
Memo/2-way Recording Page Memory Paging Personal Fax Mail box (5)	Yes
Memo/2-way Recording Page Memory Paging Personal Fax Mail box (5) Personal Voice Mail Box (5)	Yes Yes
Memo/2-way Recording Page Memory Paging Personal Fax Mail box (5) Personal Voice Mail Box (5) Remote Control	Yes Yes Yes
Memo/2-way Recording Page Memory Paging Personal Fax Mail box (5) Personal Voice Mail Box (5)	Yes Yes

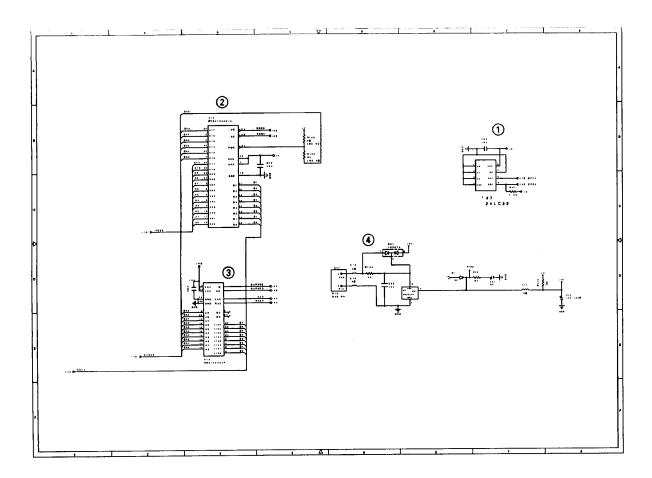
* FAX-520DT: Black (1395) FAX-520MC: White (1397)

CHAPTER III. THEORY OF OPERATION



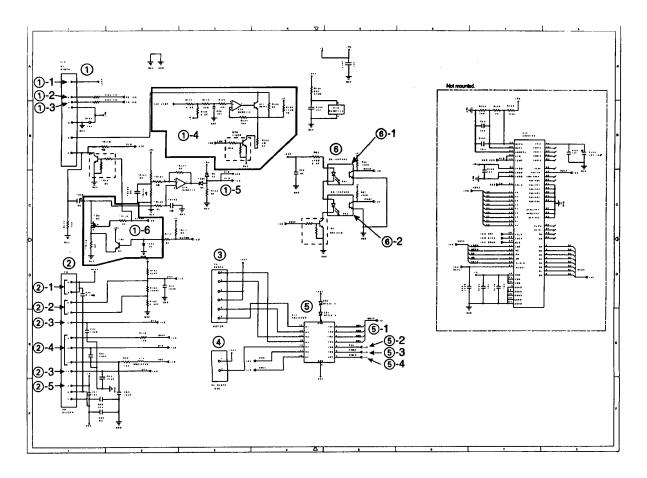
Main PCB Circuit Diagram 1/5

- ① SW1, hook switch sensor (microswitch)
- 2 SW2, cover switch sensor (microswitch)
- 3 SW3, paper empty sensor (microswitch)
- 4 Reset IC which turns on at the powering-on sequence and at any of the reset operations.
- (5) Connector for the control panel
- (6) FAX engine (ASIC) which integrates a CPU, digital portion of a MODEM and gate array for managing the I/Os, memories, and drivers.
- 7 XT2, oscillator which oscillates at 16 MHz for the CPU.
- 8 XT1, oscillator which oscillates at 32.768 kHz for the calendar clock.
- XT3, oscillator which oscillates at 57.6 MHz for the MODEM.
- Connector for the cutter HP sensor



Main PCB Circuit Diagram 2/5

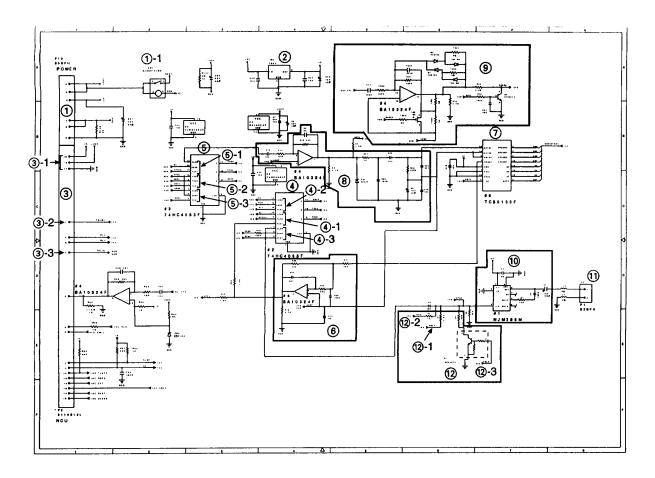
- ① E²PROM (16k x 1 bit)
- 2 ROM (256k x 8 bits. Note that the qualification machines for demonstration have a 2-megabit ROM.)
- ③ DRAM (512k x 8 bits)
- (4) Backup circuit for the calendar clock of the control panel and DRAM.



Main PCB Circuit Diagram 3/5

- (1) Connector for the CIS
 - 1)-1: Power for the CIS LED array
 - 1)-2: Clock output
 - ①-3: Trigger signal output. One shot of this signal triggers a line of scan.
 - 1-4: LED control signal output circuit which controls the intensity of the CIS LED array.
 - 1-5: Input of video data (VID) to the FAX engine
 - ①-6: Clamp circuit that gives the bias level to the amplifier of the VID input circuit according to the CLAMP and CLPWM signals issued by the CPU (that monitors the current video data input) for compensating the DC component of video signals for the next scan line
- 2 Connector for the thermal recording head
 - (2)-1: Power 26V for the thermal recording head
 - 2-2: Thermister signals which are normalized by the resistor network and fed to the FAX engine
 - 2-3: Strobe signals
 - 2-4: Data signals
 - 2-5: Power 5V for the logic circuit of the thermal recording head
- 3 Connector for the motor
- Connector for the solenoid (that switches the power transmission)

- 5 Transistor array which consists of seven transistors
 - (5-1: Transistors that control the rotation direction of the motor according to the MM4 through MM1 signals.
 - ⑤-2: Transistor that turns on and off the solenoid.
 The combination of the solenoid state and the motor rotation direction determines to which the motor torque should be transmitted, the cutter, the document feeding mechanism, or the paper feeding mechanism.
 - (5)-3: Transistor that turns on and off the CR1 relay for switching on and off the +26V power source to the thermal recording head.
 - (5)-4: Transistor that turns on and off the CML relay.
- 6 Document front and rear sensor circuitry that is active only while the SEON signal is on.
 - The LEDs for the sensors are driven by the +26V source.
 - 6-1: PH1, document rear sensor
 - 6-2: PH2, document front sensor



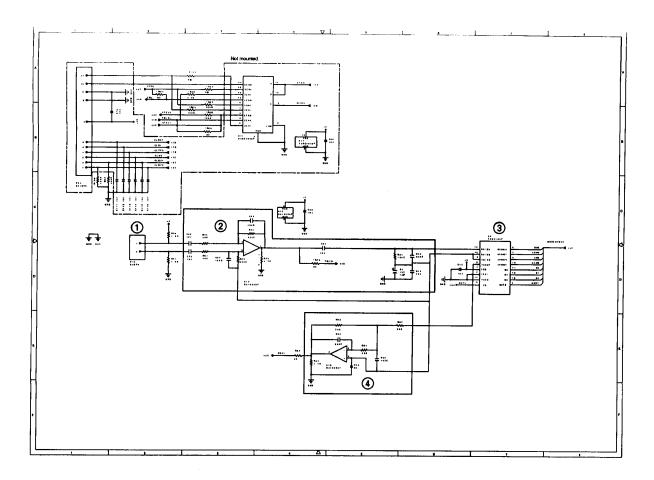
Main PCB Circuit Diagram 4/5

- Connector for the power supply PCB
 - 1)-1: CR1, recording head on/off relay
- ② 3-terminal regulator which eliminates unstabilized components of the +9V source to generate stabilized 5V source.
- ③ Connector for the NCU
 - 3-1: Power for the NCU
 - 3-2: Signals to the telephone
 - 3-3: Signals from the telephone
- Analog signal selectors
 - (4)-1: Selects either input signals from the handset or those from the MODEM.
 - (4)-2: Selects either RL1 or RL2 signals inputted from the communications network.
 - (4)-3: Selects sound signals (e.g., alarm beeps, key clicks and ringer sounds) generated by the FAX engine, hands-free monitor signals, or voice playback signals.
- Analog signal selectors
 - 5-1 Selects either signals gated by 4-2 or voice signals coming from the handset.
 - (5)-2 Selects either signals gated by (4)-2 or voice playback signals.
 - (5)-3 Selects either signals gated by (4)-2 or hands-free monitor signals.
- 6 Amplifier circuit for signals outputted from the MODEM
- (7) Analog front end IC which processes the analog I/O signals from/to the MODEM.
- (8) Amplifier & shaper circuit for signals inputted from the communications network.
- Telephone circuit for transmitting signals.

- Speaker amplifier circuit which amplifies sounds issued from the above analog signal selector (a)-3 and feeds them to the speaker.
- ① Connector for the speaker
- Speaker volume control circuit

@-1: VOL1	OFF	ON	ON		
@-2: VOL2	OFF	OFF	ON		
@-3: VOL3	OFF	OFF	ON		
Speaker volume	High	Medium	Low		

(ON: Closed OFF: Opened)

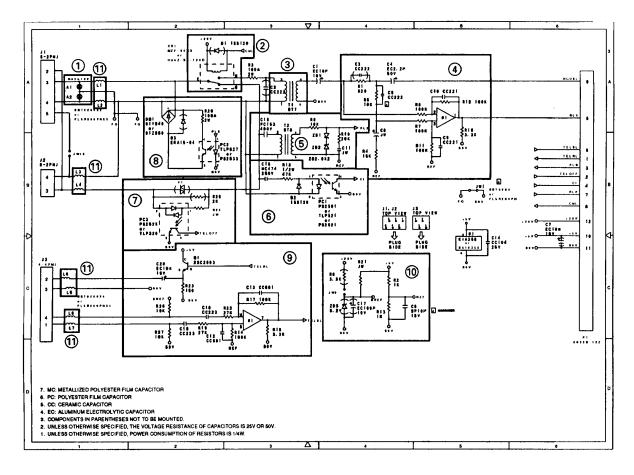


Main PCB Circuit Diagram 5/5

- ① Microphone connector
- ② Amplifier and shaper circuit for signals inputted from the microphone.
- 3 Analog front end IC which processes the analog I/O signals from/to the MODEM.
- 4 Amplifier circuit for signals outputted from the MODEM.

3.3 NCU PCB

The NCU PCB switches the communications line to telephone or built-in MODEM, under the control of the main PCB.



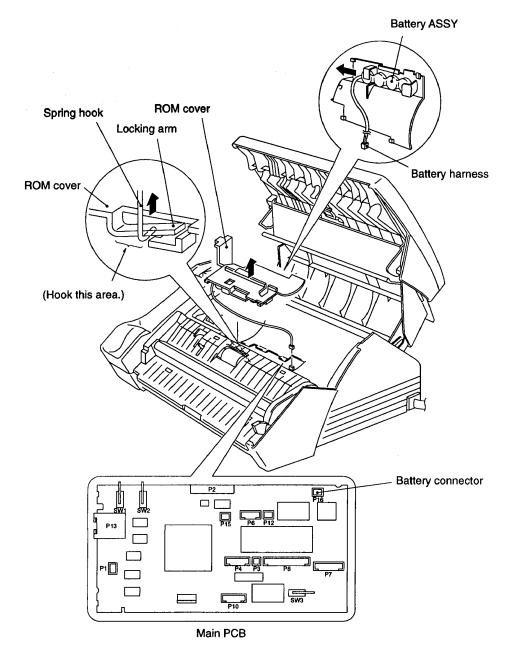
NCU PCB Circuit Diagram (U.S.A. versions)

- ① Surge absorber
- ② Line relay (CML relay)
- 3 Line transformer
- 4 Circuit related to the line transformer
- **5** High-impedance transformer circuit
- 6 Calling signal detector
- ① Loop current detector
- 8 Dial pulse generator
- Telephone circuit
- Meference voltage generation circuit for the operational amplifiers in 4 and 9.
- 1 Noise filters

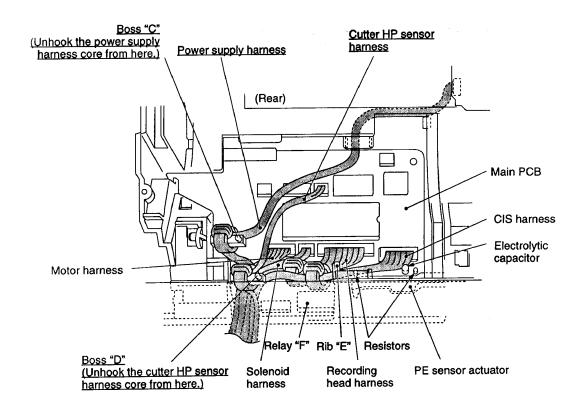
CHAPTER IV. DISASSEMBLY/REASSEMBLY AND LUBRICATION

1.2 ROM Cover and Battery ASSY

- (1) Insert the tip of the spring hook at the center or left half of the locking arm as shown below, then lift up the hook to release and move the ROM cover to the right.
- (2) Slightly lift up the ROM cover and disconnect the battery harness from the main PCB, then take out the ROM cover together with the battery ASSY.
- (3) Remove the battery ASSY from the ROM cover.

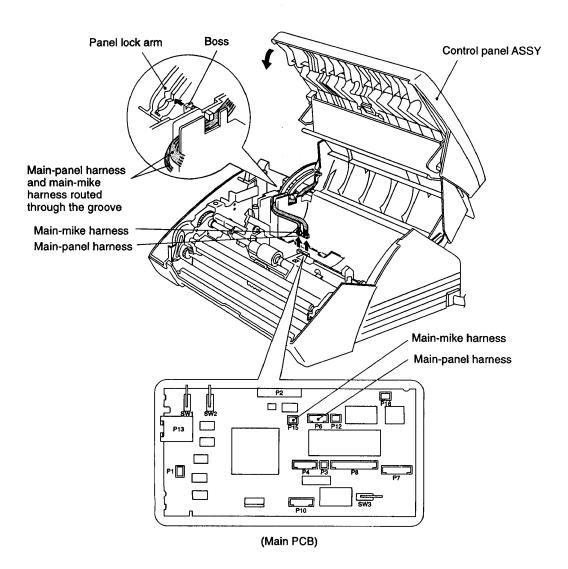


(4) To take out the main PCB or the power supply PCB in Section 1.18, unhook the battery harness core and cutter HP sensor harness core from bosses "C" and "D," respectively, at this stage.

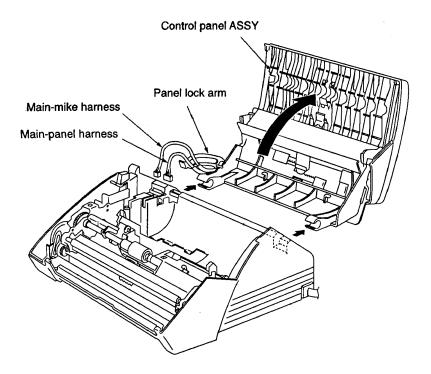


1.4 Control Panel ASSY

- (1) Disconnect the main-panel harness and the main-mike harness from the main PCB, and then take out those harnesses from the groove of the main frame.
- (2) Slightly bring the control panel ASSY back up towards you so that you can release the panel lock arm from the boss of the main frame. Pull out the panel lock arm to the left and fully open the control panel ASSY.



(3) Push the control panel ASSY back and remove it.

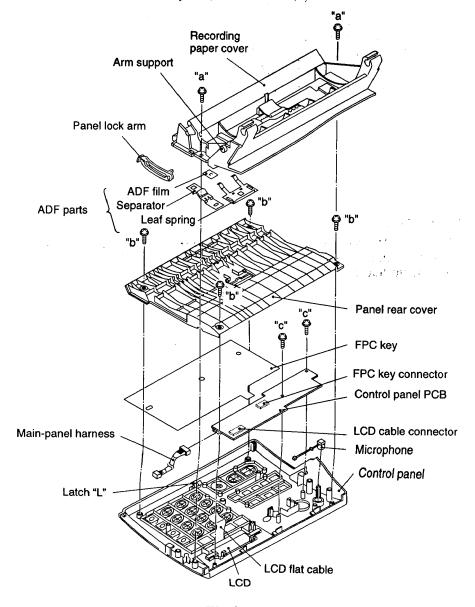


■ Reassembling Notes

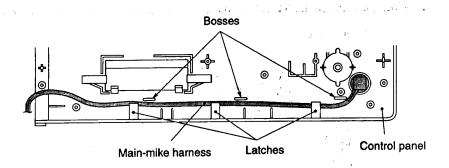
 Make sure that the main-panel harness and main-mike harness are routed through the groove provided on the recording paper cover and are kept in place with the panel lock arm, as illustrated on page IV-11.

1.5 Recording Paper Cover, Panel Rear Cover, Control Panel and Microphone

- (1) Place the control panel ASSY upside down.
- (2) Turn the panel lock arm until the cutout provided in it becomes aligned with the boss of the arm support, then pull it out to the left.
- (3) Remove the two screws "a" from the recording paper cover and lift up the rear edge of the cover.
- (4) Remove the ADF parts (ADF film, separator and leaf spring), using the spring hook and a flat screwdriver. Once removed, they will become unusable and new parts should have to be put back in.
- (5) Remove the four screws "b" from the panel rear cover, then unhook the latch "L" and lift up the cover.
- (6) To take out the control panel PCB and the FPC key, unlock the LCD cable connector and disconnect the LCD flat cable.
- (7) To separate the FPC key from the control panel PCB, unlock the FPC key connector and disconnect the FPC key.

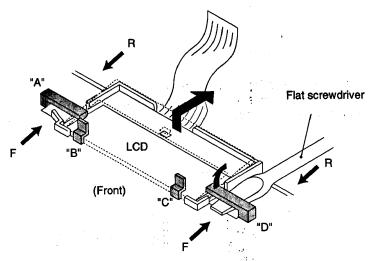


(8) Take out the microphone and its harness from the control panel.



(9) To take out the LCD, remove the control panel PCB and the FPC key in step (6). As shown below, insert the tip of a flat screwdriver under clamp "D" in the direction of arrow R and push up clamp "D" slightly to release the LCD from clamp "C." In the same way, insert the screwdriver under clamp "A" to release the LCD from clamp "B."

Then push out the LCD with your fingers in the direction of arrow F.



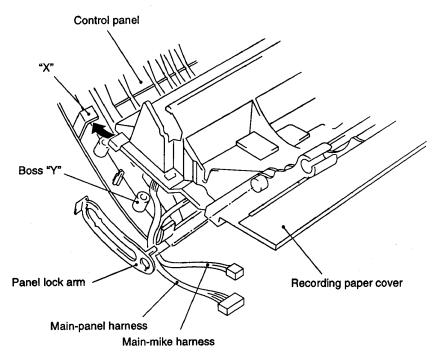
■ Reassembling Notes

• To put the LCD back into place, insert the tip of a flat screwdriver under clamp "D" (see the above illustration) in the direction of arrow F, push up clamp "D" slightly, and then put the right edge of the LCD under clamp "D." In the same way, insert the screwdriver under clamp "A" to put the left edge of the LCD under clamp "A."

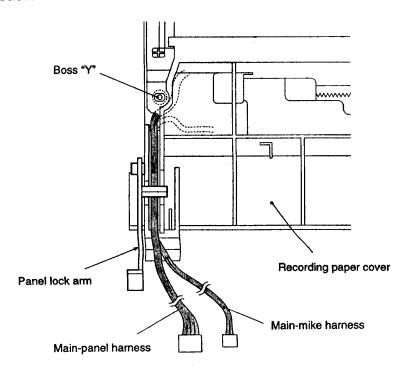
Then push the LCD into place with your fingers in the direction of arrow R.

- When installing the LCD, take care not to scratch or damage the cover sheet. Replace it if scratched or damaged.
- A new LCD is covered with a protection sheet. Before installing it, remove the protection sheet.

• When setting the recording paper cover on the control panel, first insert the right and left front corners under sections "X" of the control panel and put the cover into place. Make sure that the main-panel harness and main-mike harness are routed as shown below.



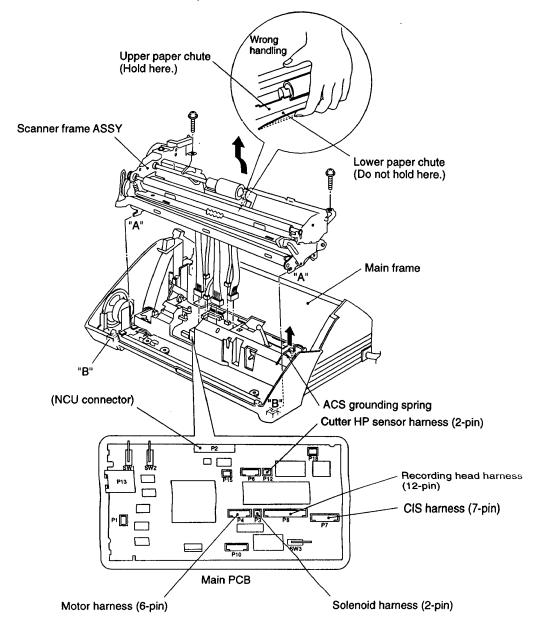
 After securing the recording paper cover with the screws, be sure to route the main-panel harness and the main-mike harness through the groove provided on the recording paper cover and then set the panel lock arm to keep those harnesses in place, as illustrated below.



1.6 Scanner Frame ASSY

- (1) Be sure to swing the recording head release lever (blue lever) down to the front position.
- (2) Remove the two screws.
- (3) Slightly lift up the rear edge of the scanner frame ASSY and disconnect the following five harnesses from the main PCB:
 - Cutter home position (HP) sensor harness (2-pin)
 - CIS harness (7-pin)
 - · Recording head harness (12-pin)
 - Solenoid harness (2-pin)
 - Motor harness (6-pin)
- (4) Lift up the scanner frame ASSY from the rear and take it out from the main frame.

NOTE: Do not hold the lower paper chute but the upper paper chute. The lower paper chute is easily deformed.



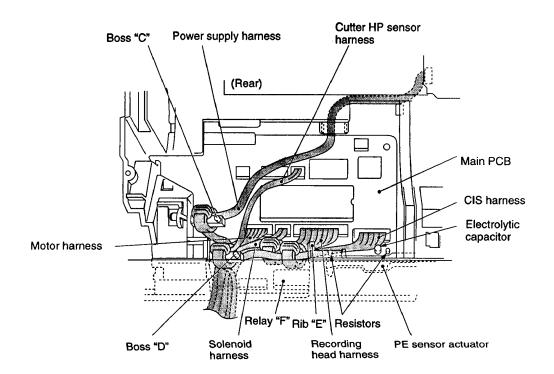
(5) Lift up the ACS grounding spring.

Reassembling Notes

- Before putting the scanner frame ASSY back onto the main frame, be sure to set the ACS
 grounding spring as illustrated on the previous page.
- Make sure that tabs "A" of the scanner frame ASSY are fitted in cutouts "B" provided in the main frame. (See the illustration on the previous page.)
- After putting the scanner frame ASSY back onto the main frame, route the harnesses and arrange the cores as follows, referring to the illustration below.
 - Hook the power supply harness core on boss "C."
 - Check that the cutter HP sensor harness runs through a core, and then hook the core on boss "D."
 - Push the CIS harness core and the recording head harness core into position, to the left of rib "E" and behind relay "F."
 - Route all these harnesses under boss "D."

If any of these harnesses and cores are out of the specified position, the scanner frame ASSY or ROM cover may not be put back into place.

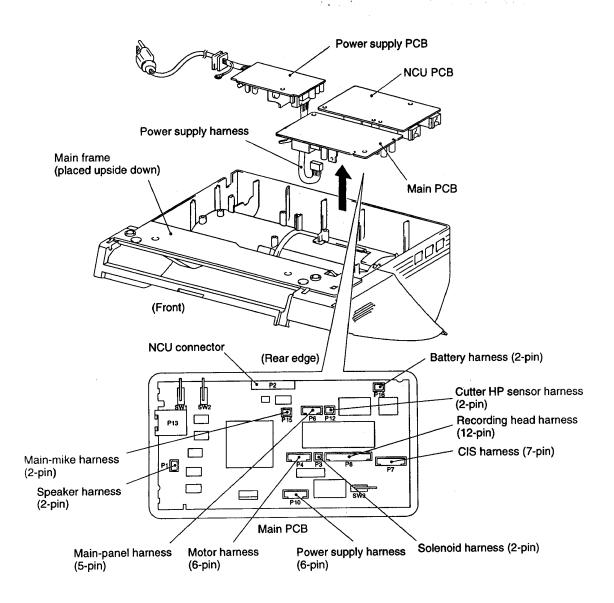
After connecting these harnesses, check that neither the electrolytic capacitor nor resistors are tilted towards the PE sensor actuator. If tilted, they may interfere with normal operation of the sensor actuator.



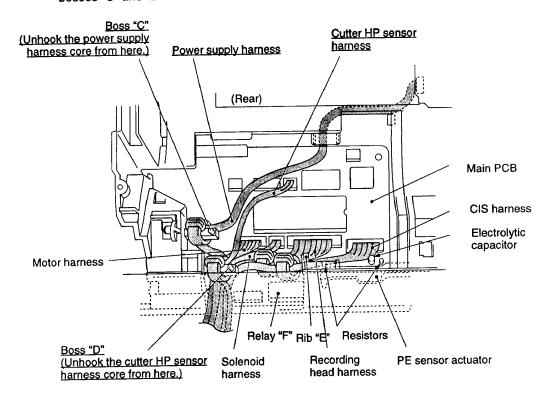
1.18 Main PCB, NCU PCB and Power Supply PCB

If you have already removed the scanner frame ASSY and speaker, slightly lift up the main PCB together with the NCU PCB and then disconnect the power supply harness from the main PCB. If the scanner frame ASSY and speaker are not yet removed, follow the steps below:

(1) Slightly lift up the rear edge of the NCU PCB and disconnect it from the main PCB.



(2) Attempt to lift up the main PCB slightly. It it is impossible to lift up the PCB to an extent which allows you to disconnect the harnesses, you may not have unhooked the power supply harness core or cutter HP sensor harness core from bosses "C" or "D," respectively. Remove the ROM cover (refer to Section 1.2) and unhook those cores from bosses "C" and "D" illustrated below.



- (3) Slightly lift up the rear edge of the main PCB and disconnect the following harnesses from the main PCB:
 - Cutter home position (HP) sensor harness (2-pin)
 - Main-panel harness (5-pin)
 - Main-mike harness (2-pin)
 - Speaker harness (2-pin)
 - Motor harness (6-pin)
 - Power supply harness (6-pin)
 - Solenoid harness (2-pin)
 - Recording head harness (12-pin)
 - CIS harness (7-pin)
- (4) Lift up the power supply PCB.

■ Reassembling Notes

- Make sure that the power supply PCB is completely fitted in the resin PCB supports of the main frame. If it is loosely mounted so that it comes into contact with the bottom plate, a short circuit may occur.
- After putting the scanner frame ASSY back onto the main frame, route the harnesses and arrange the cores as follows, referring to the illustration given on the previous page.
 - Hook the power supply harness core on boss "C."
 - Check that the cutter HP sensor harness runs through a core, and then hook the core on boss "D."
 - Push the CIS harness core and the recording head harness core to the left of rib "E" and behind relay "F."
 - Route all these harnesses under boss "D."

If any of these harnesses and cores are out of the specified position, the scanner frame ASSY or ROM cover may not be put back into place.

After connecting these harnesses, check that neither the electrolytic capacitor nor resistors are tilted towards the PE sensor actuator. If tilted, they may interfere with normal operation of the sensor actuator.

CHAPTER V. MAINTENANCE MODE

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WSW26 (Function setting 4)

Selector No.	Function	Setting and Specifications						
1	Application of DC wetting pulse		0:	OF	F	1:	ON	
2	Overvoltage limiter at the applying time of a wetting pulse		0:	ON	1	1:	OFF	
3	Not used.							
4 5	No. of CNG cycles to be detected (when the line is connected via the external telephone except in the external TAD mode)	No.	4 0 0 1 1	5 0 1 0 1	:	No det 1 1.5 2	ection	(A) (B) (C) (D)
6 7	No. of CNG cycles to be detected (when the line is connected via the external telephone in the external TAD mode or via the facsimile equipment in F/T mode)	No.	6 0 0 1	7 0 1 0 1		0.5 1 1.5 2		(A) (B) (C) (D)
8	FAX reception after the time-out of pseudo ring backtones in F/T mode	.	0:	YE	S	1:	NO	

Selectors 1 and 2: Application of DC wetting pulse and overvoltage limiter

These selectors take effect only when the UK version of the facsimile equipment is set up for the British Telecom's caller ID service or its equivalent.

Selector 2 takes effect only when selector 1 is set to "1."

• Selectors 4 and 5: No. of CNG cycles to be detected

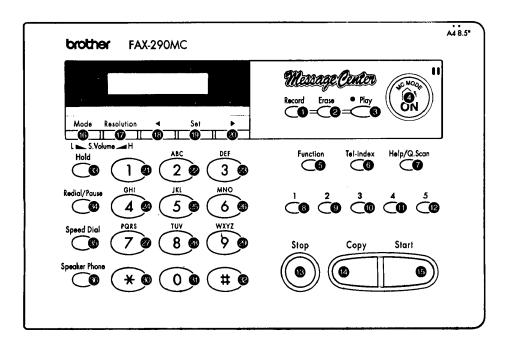
The equipment interprets a CNG as an effective signal if it detects a CNG signal by the number of cycles specified by these selectors when the line is connected via the external telephone except in the external TAD mode.

Selectors 6 and 7: No. of CNG cycles to be detected (For those models not equipped with a built-in TAD)

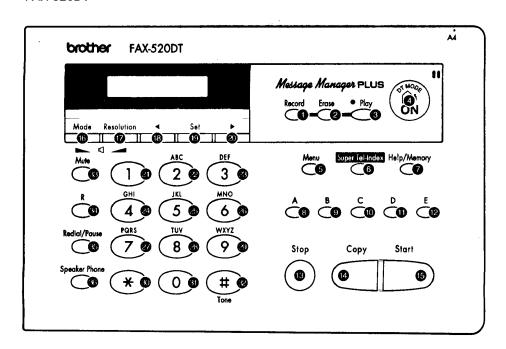
The equipment interprets a CNG as an effective signal if it detects a CNG signal by the number of cycles specified by these selectors when the line is connected via the external telephone in the external TAD mode or via the facsimile equipment in F/T mode.

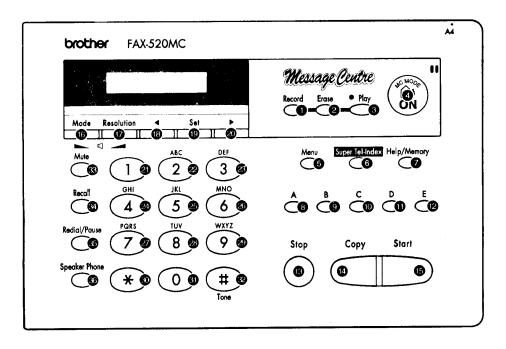
Selector 8: FAX reception after the time-out of pseudo ring backtones in F/T mode

If this selector is set to "0," the equipment enters the facsimile receive mode after issuing pseudo ring backtones. If it is set to "1," the equipment disconnects the line after issuing pseudo ring backtones.

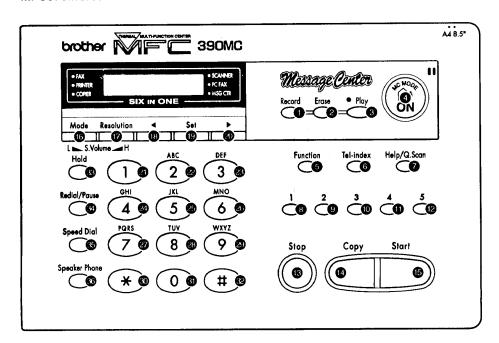


FAX-520DT





MFC370MC/390MC



3.10 Document Draw Adjustment

After replacement of the main PCB or CIS, or if data stored in the E²PHOM is damaged, you need to carry out this procedure.

■ Function

This function adjusts how much the document is drawn in, starting at the point when the document rear sensor is turned on until the leading edge of the document reaches the scanning start position.

■ Operating Procedure

- (1) In the initial maintenance mode, set the TC-025 chart on the document stacker. The message "DOC.READY" appears on the LCD.
- (2) Press the Help key.

The equipment beeps and draws in the TC-025 chart to the scanning start position. While drawing it in, the equipment counts patterns on the chart to determine the amount of draw.

Upon completion of normal counting, the equipment shows the message "COPYING P.01" on the LCD and begins copying the TC-025 chart. The message "REAR SENSOR IS ADJUSTED" and the copied image will be printed out on recording paper as shown below.

If any error occurs during counting, the message "MACHINEERROR AB" appears on the LCD, with no copying of the TC-025 chart onto the recording paper taking place. However, only the message "REAR SENSOR IS ADJUSTED" will be printed out.

TC-Ø25 1996.8.29



KEVK SENSOK IS VDINSLED.

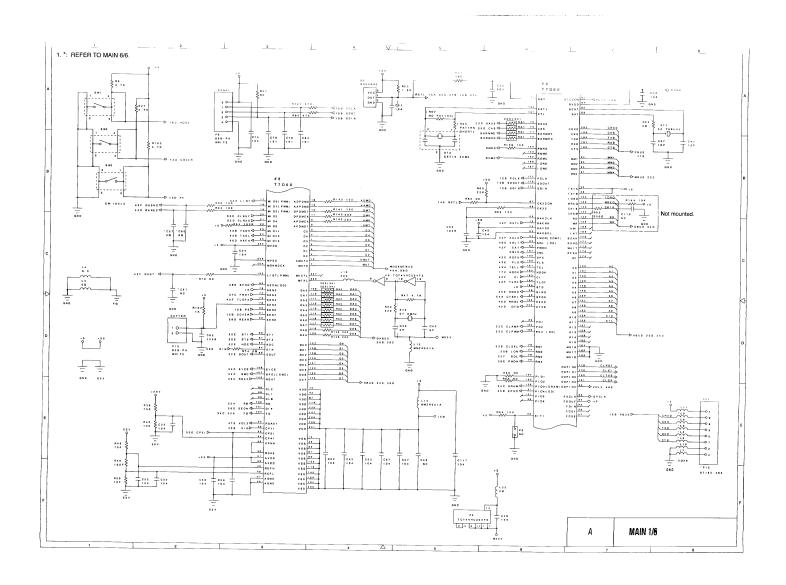
Printout after Normal Completion of Document Draw Adjustment

FAX-270MC/290MC/520DT/520MC MFC370MC/390MC

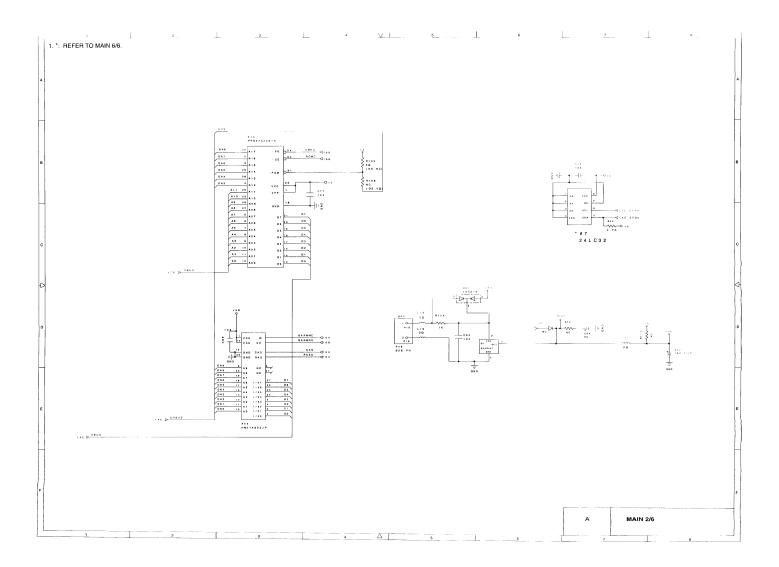
APPENDICES

Circuit Diagrams

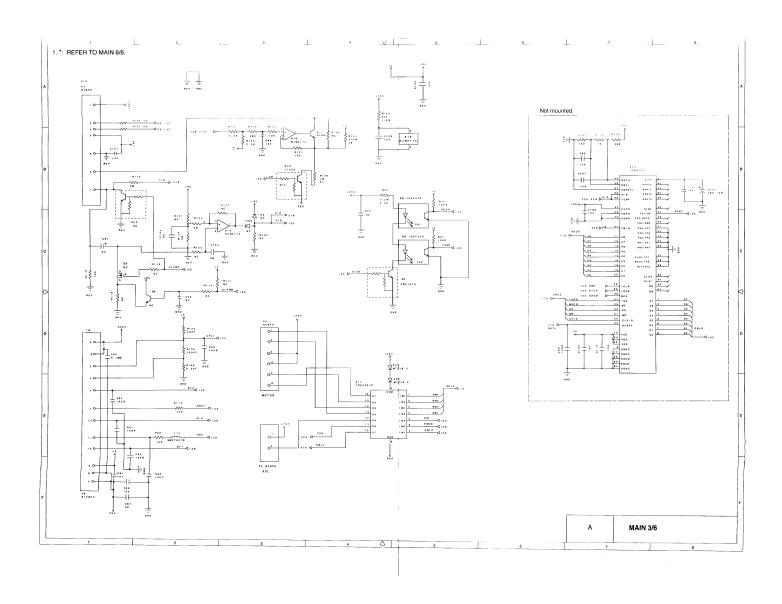
- A. Main PCB
- B. Network Control Unit (NCU) PCB
- C. Control Panel PCB



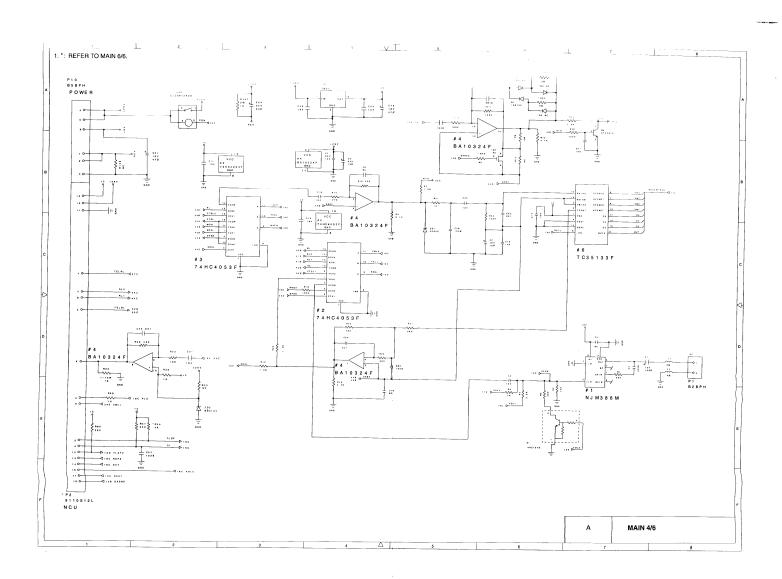




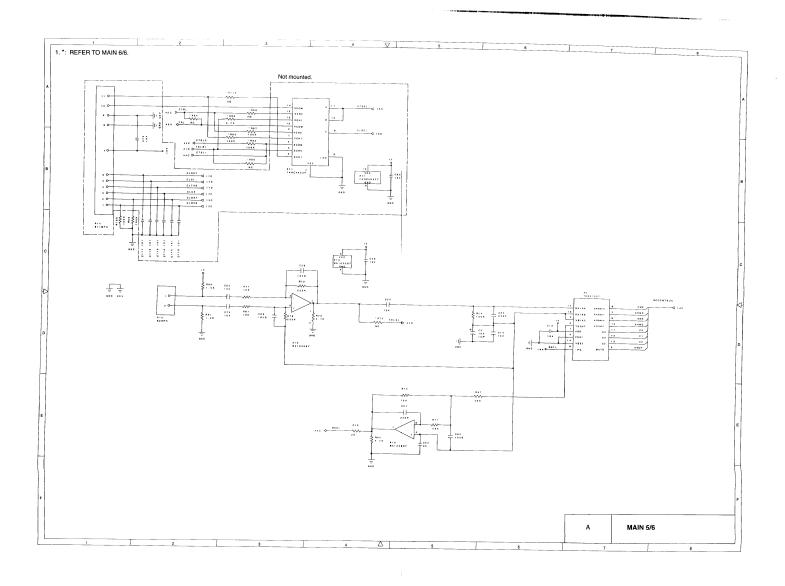








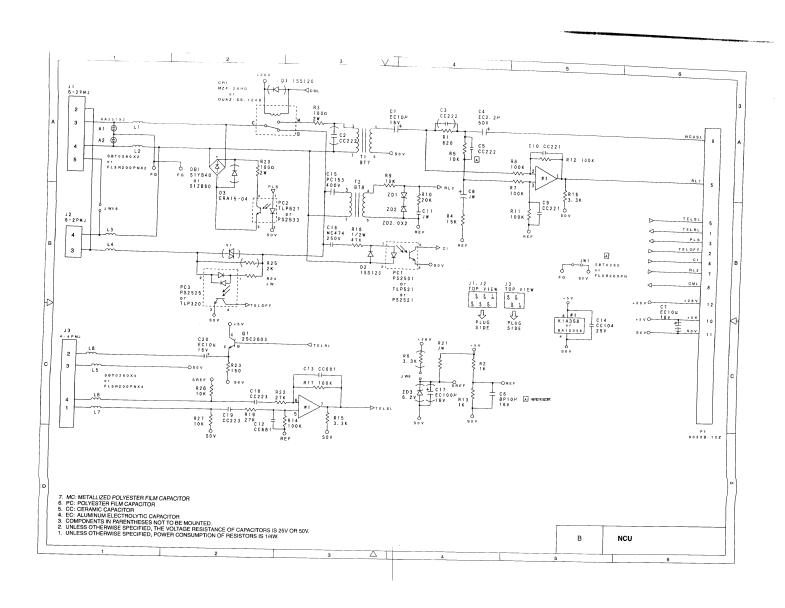


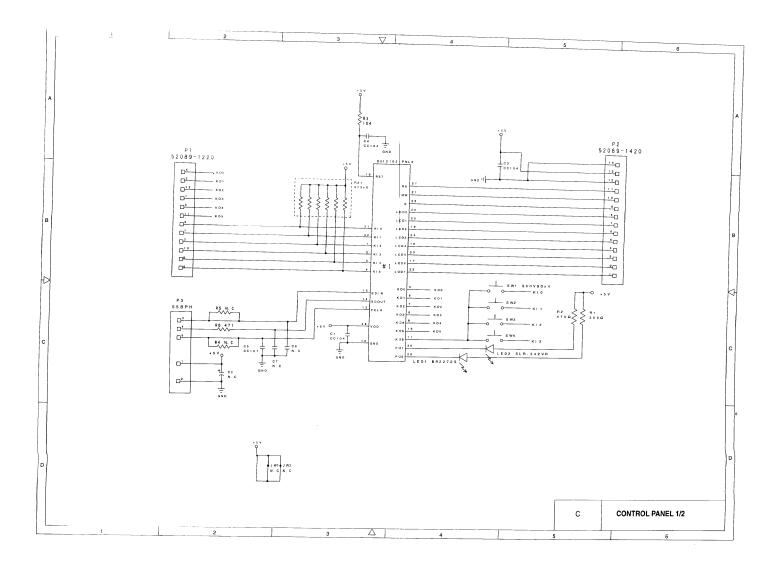




			n						7
			FAX-270MC/290MC MFC370MC/390MC	FAX-520DT/ 520MC	FAX-520DT *2				
-			S.ASSY 01	S.ASSY 11	S.ASSY 13	 -			
PAGE	-	NO.							
		P13	87180-X88	87180-X88	87180-X88				
			MMZR601A	MMZR601A	MMZR601A				
	PCI			MMZR601A	MMZR601A				
		L7, L10		0 ω	0 ω				
1	1	L 6	MMZRBOIA	MMZR601A	MMZR601A				
1	-		MMZR601A	MMZR601A	MMZR601A				
	FG	R78	00	00	0.0				
		C 2 7	χ 0 Ω	10 ka	10 ka				
	PWM	C67	χ x	CC104	CC104				
		C80	0 Ω	CC104	CC104				
	RT1/TT		X	CC104	CC104				
	READ		X	X	X				
	EEPROM			X EEDO41010	×				
	ROM / 2M		0g	EEP24LC16	EEP24LC16				
2	ROM / 4M		×	χ	0 α				
			x	x	χ X				
		R116 C103	x	X					
	1 1		FET2SK1399						
				2 S C 3 O 5 2	2 S C 3 O 5 2				
3	READ		KRC107S	KRC107S	KRC107S				
	·			02CZ2. OZ	02CZ2. 0Z				
				188120	188120				
				1 Ka	1 Ka				
	-				2.2Ka				
					22Ka				
	H				10 Κα				
					2 ΚΩ				
					470Ω				
					470Ω				
- 1		4144			CC104				
	H-				102				
1	-	_			3000				
-+	NCU F				2.2KΩ 9110S-18L				
-		_			9110S-18L 200Ka				
	-				FET2SK208				
					1SS120				
				X	X				
4	HLH (20Ka 2	7 Ka	27Ka				
/	7	8.	00	680n	1 KG 6 8 0 G				
		R17		47K0	47Ka				
- 1	<u> </u>				CC122				
ŀ					22Ko		*1 For versions other than those given in *2		
5	CL		x	х	x		*2 For the UK//CYP/BEL versions		
				L				A	MAIN 6/6

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	. 1	2	<u> </u>	3 4				5		I_		6
	PF PANE	L KEY MATRIX REF	ERENCE TA	E 1								
	KEY NO.	KEY NAME MC (CL)	KEY COE									
	1	MODE	1 8									
	2	RESOLUTION	0.8									
	3	-	0 C									
	4	SET	0.4									
	5	>	0.3		DE DANE	i ke	V MAT	F1 V 13				
	6	HOOK (子卷)	1 E		PF PANE	LKE	T MAI	ніх В	EFERE	NCE -	ABLE	2
	7	1 0 K E Y - 1,	0 E			T	_				1	
	8	1 0 K E Y - 2	0.6			K O 0	K O 1	K O 2	КОЗ	K O 4	K O 5	KOE
	9	1 0 K E Y - 3	2 6			P1-4P	P1 - 2 P	P1 - 12P	P1 - 1 P	P1 - 5 P	P1 - 11F	РСВ
	1 0	HOLD (PAUSE)	19		KI 0							
	1.1	10KEY-4	0.9		P1-9P	1 2	1.1		1 0	13	2 8	S W 1
	1 2	10KEY-5	0 1		1	_						-
	1 3	1 0 K E Y - 6	2 1		KI1	1 6	1 5		1 4	1 7	3 1	S W2
	14	REDIAL/PAUSE (HOLD)	1 A		P1 - 7 P				L ' T	' '	3 '	3 W Z
	1.5	1 0 K E Y - 7	0 A		K I 2							
	1.6	1 0 K E Y - 8	0.2		P1 - 3 P	5	2		1	2 2	2 3	S W3
	1.7	1 0 K E Y - 9	2 2			-		-		-	-	-
	1 8	SPEAD DIAL (HOOK)	1 D		KI3	4	3	2 4		2 5	2.6	e w
	1 9	1 0 K E Y - *	0 D		P1 - 10 P		"			2 3	2 6	S W4
	2 0	1 0 K E Y - 0	0.5		KI4							
	2 1	10 KEY-#	2 5		P1 - 8 P	2 0	1 9	3 2	1 8	2 1	3 0	
	2 2	FUNCTION	2 3		F1.07							-
	2 3	TEL·INDEX	2 B		KI5	8	7	2 9	6	9	2 7	
	2 4	HELP	1.4		P 1 - 8 P	L		2 3	"	9	2 /	
	2 5	1 T O U C H - 1	2 4									•
	2 6	1 T O U C H - 2	2 C									
	2 7	1 T O U C H - 3	2 E									
	2 8	1 T O U C H - 4	2 9									
	2 9	1 T O U C H - 5	1.6									
	3 0	STOP	2 D									
	3 1	COPY	2 A									
	3 2	START	1.5									
	S W1	MCMODE	3 1									
	S W2	PLAY	3.2									
	8 W3	ERASE	3 3									
	S W4	RECORD	3 4									
									C	cc	NTROL	PANEL
				3 \(\Delta \); \(\text{4} \)		T				1		
	1	2		3 <u>A</u> 4				5				6





December '96 5X1S15 Printed in Japan